



HDII Series	Page 6-7
EXII Series	Page 8-9
TEII Series	Page 10-11
VXFII Series	Page 12-13
VUT & MUT Series	Page 14-15
MD Series	Page 16-17
VMD Series	Page 18-19
XP Series	Page 20-21
CM Series	Page 22-23
SKTE Series	Page 24-25

NOTHING WORKS LIKE A DOGG"

The world relies on you to keep it moving. Over the past 10 years contractors, property managers, and municipalities have learned that they can rely on SnowDoggTM plows because - Nothing Works like a DoggTM.

This winter Buyers is proud to offer upgraded versions of its most demanded plows: VXFII, EXII, HDII, and TEII. Check out improvements like the Floating A-FrameTM, QuickMount II^{TM} , and the municipal-style lift arm. Improvements designed to simplify mounting systems and maximize your time behind the plow.

No matter what winter throws at you, you can count on Buyers to keep you moving.

PRODUCT SPECS

MODEL	WIDTH	BLADE HEIGHT	MATERIAL	THICKNESS	ANGLE CYLINDERS	LIFT CYLINDER	KINGPIN SIZE	WIDTH AT ANGLE	RIBS	SPRINGS	TRIP STYLE	CUTTING EDGE	WEIGHT ¹	DEFLECTOR	SHOES
VUT65	78"	25"/31"	SS	.075"	1½" x 1¾" x 8"	1½" x 6"	11/8"	60"	6	2	Edge	1/4" x 5"	400 lbs.	Opt.	Opt.
MUT60	72"	24"	SS	.075"	2" x 1½"	1½" x 6"	1"	63"	6	2	Full	1/4" x 5"	310 lbs.	Opt.	Cast
MUT68	80"	24"	SS	.075	2" x 1½"	1½" x 6"	1"	69"	6	2	Full	3/8" x 6"	360 lbs.	Opt.	Cast
SKTE75	90"	31"	SS	.105"	1½" x 12"	N/A	11/16"	78"	8	4	Edge	1/2" x 6"	781 lbs.	Std.	Cast
SKTE80	96"	31"	SS	.105"	1½" x 12"	N/A	11/16"	83"	8	4	Edge	1/2" x 6"	848 lbs.	Std.	Cast
SKTE90	108"	31"	SS	.105"	1½" x 12"	N/A	11/16"	94"	8	4	Edge	1/2" x 6"	888 lbs.	Std.	Cast
MD68	80"	24"	SS	.075"	1½" x 10"	1½" x 6"	1"	69.2"	6	2	Full	3/8" x 6"	380 lbs.	Std.	Cast
MD75	90"	24"	SS	.075"	1½" x 10"	1½" x 6"	1"	78"	8	2	Full	3/8" x 6"	400 lbs.	Std.	Cast
MD80	96"	24"	SS	.075"	1½" x 10"	1½" x 6"	1"	83"	10	2	Full	1/2" x 6"	439 lbs.	Std.	Cast
VMD75	90"	26"/33"	SS	.075"	1½" x 1¾" x 12"	1½" x 6"	1"	78"	6	4	Edge	3/8" x 6"	700 lbs.	Std.	Opt.
HD75II	90"	29"	SS	.105"	1½" x 12"	2" x 6"	11/8"	78"	9	4	Full	3/8" x 6"	680 lbs.	Std.	Cast
HD80II	96"	29"	SS	.105"	1½" x 12"	2" x 6"	11/8"	83"	9	4	Full	3/8" x 6"	700 lbs.	Std.	Cast
EX75II	90"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	78"	9	4	Full	1/2" x 6"	745 lbs.	Std.	Cast
EX80II	96"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	83"	9	4	Full	1/2" x 6"	765 lbs.	Std.	Cast
EX85II	102"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	88.3"	9	4	Full	1/2" x 6"	785 lbs.	Std.	Cast
EX90II	108"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	93.5"	9	4	Full	1/2" x 6"	805 lbs.	Std.	Cast
TE75II	90"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	78"	8	4	Edge	3/8"" x 6"	705 lbs.	Std.	Cast
TE80II	96"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	83"	8	4	Edge	1/2" x 6"	772 lbs.	Std.	Cast
TE90II	108"	31"	SS	.105"	1½" x 12"	2" x 6"	11/8"	94"	8	4	Edge	1/2" x 6"	812 lbs.	Std.	Cast
VXF85II	102"	29"/37"	SS	.105"	1½" x 1¾" x 12"	2" x 6"	1"	88"	8	4	Edge	1/2" x 6"	978 lbs.	Std.	Opt.
VXF95II	114"	29"/37"	SS	.105"	1½" x 1¾" x 12"	2" x 6"	1"	99"	8	4	Edge	1/2" x 6"	998 lbs.	Std.	Opt.
XP810	96"-120"	29"	SS	.105"	1½" x 12"	2" x 6"	11/8"	104"	9	4	Full	1/2" x 6"	1021 lbs.	Std.	Cast
CM100	120"	31"	SS	.105"	2" x 12"	2" x 6"	11/8"	104"	10 ²	6	Full	5/8" x 6"	1084 lbs.	Std.	Cast

¹ Weight Not Including Truck Mount, 40-80lbs. Typical Weight; ² 2 Are Diagonal

SEE THE COMPLETE LINE OF SNOWDOGG® PLOWS, ACCESSORIES AND GENUINE REPLACEMENT PARTS AT WWW.SNOWDOGG.COM



A SNOWDOGG® EVOLUTION

OUR NEXT GENERATION OF PLOWS FEATURE MORE POWER, DURABILITY & FLEXIBILITY THAN EVER BEFORE





ALL NEW

1 Floating A-Frame™

Contours road for close scraping. Designed for evenly balanced cutting edge wear. Outstanding performance at every mounting height.





NEW

3 Heavy Duty Shock Kit on HD/EX Plows

Cushions trip action. Protects components. Standard on HD// & EX//.





ALL NEW

5 Fully Enclosed Hydraulic Power Unit

Protected from the elements and easy access for maintenance. Robust hoses, cartridge valves, and valve manifold for optimal perforrmance.





ALL NEW
2 Quick Mount IITM

Integrated swing down feet (no need for a jack). Quick mount/dismount on all terrains.





ALL NEW

4 Municipal Style Chain Lift

Single chain design. Easy to adjust. High stacking capacity.



ALL NEW

6 Ergonomic In-Cab Controller

Backlit single botton control for scoop, V, and angle







NEW HDII Series Plows

Full size full trip plows, weight optimized for lighter trucks. Typical Applications: 1/2-Ton with Plow Prep, 3/4 Ton and up

STANDARD FEATURES

- Dual Beam Halogen Plow Lights
- Floating A-Frame[™]
- QuickMount II[™] mounting system
- 304 Stainless Steel Blade
- 3/8 in. Cutting Edge
- Municipal lift arm and chain
- Heavy duty shock kit

INCLUDED ACCESSORIES

- · Wire-reinforced blade guides
- Contoured polyethylene snow deflector
- Cast plow shoes
- · Ergonomic in-cab, back-lit controller

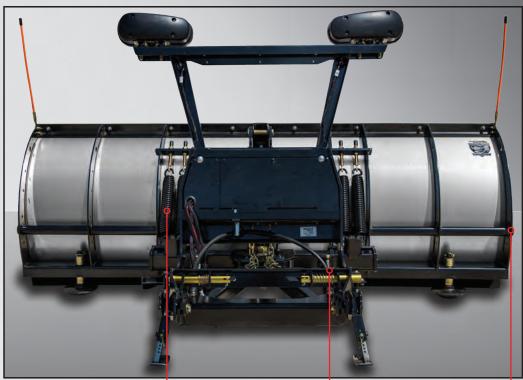




- Adds a full 2 ft to your plow
- Rotate behind plow for stowing, no lifting required
- Attachment pin shears upon high impact, to protect plow from damage
- Torsion Lock prevents wing from twisting during operation







4 Stress Optimized Trip Springs
Provide smooth mold

board tripping action

1-1/2" x 12" Angle Cylinders

Deliver greater angling force than standard cylinders

2" Cross Tube & Heavy **Duty Bottom Channel** Spreads loads to protect vital

connection points



NEW EXII Series Plows



Flagship full size, full trip plows with rugged components to stand the test of time. Typical Applications: 3/4 Ton Trucks with Plow Prep, 1 Ton Trucks and Up

- **Dual Beam Halogen Plow Lights**
- Floating A-Frame[™]
- QuickMount II[™] mounting system
- 304 Stainless Steel Blade
- 1/2 in. Cutting Edge
- Municipal lift arm and chain
- Heavy duty shock kit

ICLUDED ACCESSORIES

- Wire-reinforced blade guides
- Contoured polyethylene snow deflector
- Cast plow shoes
- Ergonomic in-cab, back-lit controller

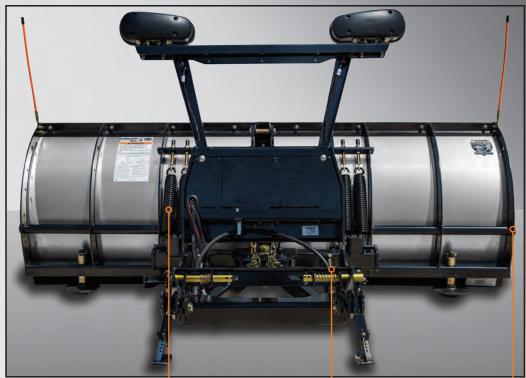




- Adds a full 2 ft to your plow
- Rotate behind plow for stowing, no lifting required
- Attachment pin shears upon high impact, to protect plow from damage
- Torsion Lock prevents wing from twisting during operation







4 Stress Optimized Trip Springs
Provide smooth mold

board tripping action

1-1/2" x 12" Angle Cylinders

Deliver greater angling force than standard cylinders

2" Cross Tube & Heavy **Duty Bottom Channel** Spreads loads to protect vital connection points



NEW TEII Series Pl



Full size commercial-grade plow with trip edge design. Typical Applications: 3/4 Ton Trucks with Plow Prep, 1 Ton Trucks and Up

STANDARD FE

- Dual Beam Halogen Plow Lights
- Floating A-Frame™
- QuickMount II[™] mounting system
- 304 Stainless Steel Blade
- 1/2 in. Cutting Edge (3/8 in. on TE75)
- Municipal lift arm and chain
- Heavy duty shock kit

- Wire-reinforced blade guides
- Contoured polyethylene snow deflector
- Cast plow shoes
- Ergonomic in-cab, back-lit controller
- Optional wing kit available

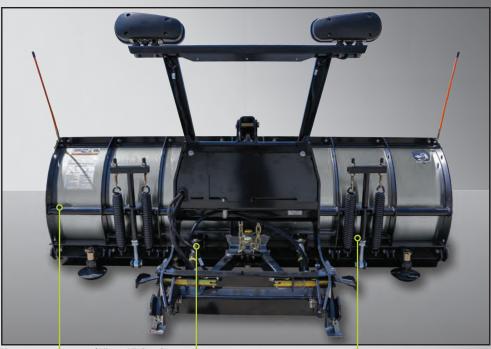
TRIP EDGE DESIGN



Allows for smooth plowing over obstacles. Great on gravel, dirt, or uneven roads.







2" Cross Tube & Heavy Duty Bottom Channel

Spreads loads to protect vital connection points

1-1/2" x 12" Angle Cylinders

Deliver greater angling force than standard cylinders

Trip Edge

Allows for smooth plowing over obstacles

Durable 3/8" Cutting Edge

Means less time in the shop and more time on the road

Heavy Duty Lift Arm

Lift arm with 2" x 6" lift cylinder and 35° travel provides exceptional snow stacking



NEW VXFII Series Plows

Full size, commercial-duty V-Plow with refined features. Typical Application: 3/4 Ton Trucks, 1 Ton Trucks and Up

- **Dual Beam Halogen Plow Lights**
- Floating A-Frame™
- QuickMount II™mounting system
- Dual-Action Angle cylinders for locked back dragging Twin Flared 304 Stainless Steel Blades
- 1/2 in. Cutting Edges
- Municipal-style lift arm and chain
- Stout greasable hinge pin for plow stability

- Wire-reinforced blade guides
- Contoured polyethylene snow deflector
- Ergonomic in-cab, back-lit controller with button control for scoop, V, and angle functions
- Optional plow shoe kit and wing kit available

IMPROVED CONTROL OF VXFII WINGS

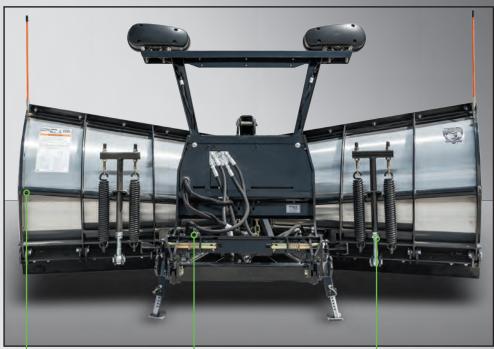




With the new controller, a single button will simultaneously position both plow wings into a scoop, V, or "straightblade" angle mode. Singlebutton actuation gives the plow the agility to quickly change positions based on what conditions demand. Standard control buttons still allow each wing to be adjusted independently for fine-tuning.



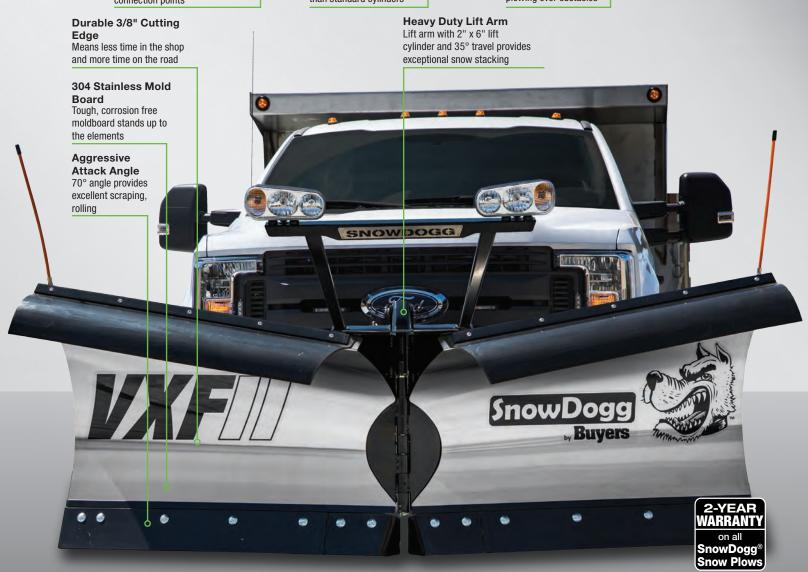




2" Cross Tube & Heavy Duty Bottom Channel Spreads loads to protect vital connection points

1-1/2" x 12" Angle Cylinders Deliver greater angling force than standard cylinders

Trip EdgeAllows for smooth plowing over obstacles



VUT Series Plows

Typical Application:

Full-Size UTVs

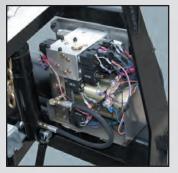
- Available in 304 Stainless, Straight Blade & V-Plow
- The reliability of the SnowDogg® in a UTV Plow
- Fast acting hydraulics for quicker operation
- Weight optimized design to work with most full-size UTVs

VUT65 V-Plow

- Standard double acting cylinders for locked back dragging operation
- Aggressive flare for moving snow
- Narrow, 60", width at V, for tight spaces
- Simple torsional trip edge design for smooth plowing

Campus and ground crews, clearing tight spaces such as walk-ways and small parking lots





Power unit / hydraulics; full size SAE std. cartridge valves, oversized 3/8" rubber hoses, integral valve manifold



Easy to use over center linkage operated locking pins with foot pedals, allows for quick mounting & dismounting of plow



70° angle provides excellent scraping, rolling and throwing action

304 Stainless Mold **Board**

Tough, corrosion free moldboard

3/8" Cutting edge Means less time in the shop and more time on the road





www.snowdogg.com



14



MUT60 & MUT68



Power unit / hydraulics; full size SAE std. cartridge valves, oversized 3/8" rubber hoses, integral valve manifold



Easy to use over center linkage operated locking pins with foot pedals, allows for quick mounting & dismounting of plow

MUT Series Plows

Typical Application: Full-Size UTVs

STANDARD FEATURES

- Available in 304 Stainless, Straight Blade & V-Plow
- The reliability of the SnowDogg® in a UTV Plow
- Fast acting hydraulics for quicker operation
- Weight optimized design to work with most full-size UTVs

MUT60 & MUT68 Straight Blade

- Narrow, 63" & 69", width at angle, for tight spaces
- Full trip edge design for smooth plowing

Ideal for:

Campus and ground crews, clearing tight spaces such as walk-ways and small parking lots



1-1/2" x 6" Angle cylinders

Aggressive Attack Angle

70° angle provides excellent scraping, rolling and throwing action

304 Stainless Mold Board

Tough, corrosion free moldboard

3/16" Laser Cut Steel Ribs with 1-5/16" Cross Tube

Spreads loads across components not connection points

35° Travel Lift Arm Provides exceptional snow stacking







Snow Plows



MD Series Plows

Typical Application:

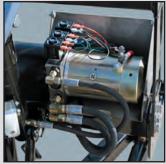
1/2-Ton, 3/4-Ton, light-duty trucks & SUV's

STANDARD FEATURES

- Medium-Duty plow
- · Half the weight of the EX Series plows
- Most trucks with no OEM plow prep package, lighter duty trucks and SUV's can handle the MD Series plows

Ideal for:

Small business owners and light-duty commercial users



Power unit / hydraulics; full size SAE std. cartridge valves, oversized 3/8" rubber hoses, integral valve manifold



Easy to use over center linkage operated locking pins with foot pedals, allows for quick mounting & dismounting of plow



1-1/2" x 10" Angle cylinders



Adjustable / Removable jack stand allows for maximum flexibility for a wide range of mounting conditions and surfaces





Contoured lift frame for greater ground clearance

SnowDog

Buyers



Wire Reinforced Blade Guides



35° Travel Lift Arm Provides exceptional snow stacking

Two Stress Optimized Trip Springs Provide up to 85° of smooth moldboard tripping action

3/16" Laser Cut Steel Ribs with 1-5/16" Cross Tube Spreads loads across components not connection points



Typical Application:

1/2-Ton plow prep & 3/4-Ton plow prep trucks (see snow plow application guide at www.snowdoggplows.com)

- Power of the VXF Series in a lighter package
- Flared wings for moving and throwing snow

Small business owners and light-duty commercial users



Power unit / hydraulics; full size SAE std. cartridge valves, oversized 3/8" rubber hoses, integral valve manifold



Easy to use over center linkage operated locking pins with foot pedals, allows for quick mounting & dismounting of plow



1-1/2" x 12" Double acting angle cylinders allow for real back dragging,



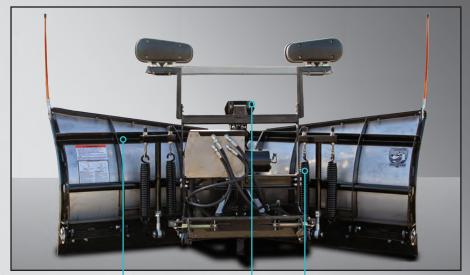
Adjustable / Removable jack stand allows for maximum flexibility for a







Optional plow shoe kit (P/N: 16021750)

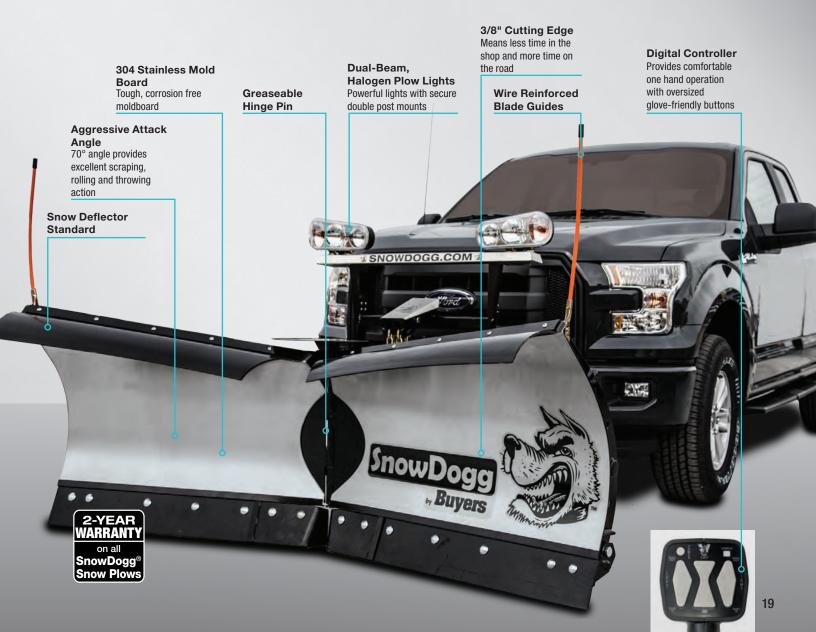


1/4" Laser Cut Steel Ribs with 2" Cross Tube & HD Channel Spreads loads across

Spreads loads across components not connection points

35° Travel Lift Arm Provides exceptional snow stacking

Trip Edge Design For smooth plowing over obstacles



XP Series Plows

Typical Application:

3/4-Ton and larger trucks

STANDARD FEATURES

- Hydraulically expanding wings add a full 24" to your plowing width
- Wings are adjustable on the fly
- Tubular A-frame

Part No. | 16101550

Ideal for

Commercial users with varying job sizes, both big and small



Power unit / hydraulics full size SAE std. cartridge valves, oversized 3/8" rubber hoses, integral valve manifold



Easy to use over center linkage operated locking pins with foot pedals, allows for quick mounting & dismounting of plow



SNOWDOGG.COM

Lift arm w/heavy-duty 2" x 6" lift cylinder and 35° travel provides exceptional snow stacking



Adjustable/removable jack stand provides maximum flexibility for a wide range of mounting conditions & surfaces



Contoured lift frame provides greater ground clearance







Standard plow shoes

1/2" Cutting Edge

Means less time in the shop & more time on the road

304 stainless steel

Tough, corrosion free moldboard is sure to stand up against the elements

Aggressive Attack Angle

70° angle provides excellent scraping, rolling and throwing action

Forward 20° Scoop

Provides excellent pushing and windowing

Hydraulically Expanding Plow Wings

Add a full 24" to your plowing width



1-1/2" x 12" Angle Cylinders

Deliver greater angling force than standard cylinders

SNOWDOGG.COM

Tubular A-Frame

For heavy duty applications

1/4" Laser Cut Steel Ribs w/2" Cross Tube & HD Channel,

Spreads loads across components, not connection points

4 Stress Optimized Trip Springs

Provide up to 85° of smooth moldboard tripping action

Dual-Beam, Halogen Plow Lights

Powerful lights with secure double post mounts

Wire Reinforced Blade Guides

Digital Controller

Provides comfortable one hand operation with oversized glove-friendly buttons



THE COLD



CM Series Plows

Typical Application:

10,000 - 29,000 GVWR

STANDARD FEATURES

- Heavy-Duty plow in a commercial duty package
- 6 Trip springs
- Tough quadrant/sector configuration
- Central hydraulic lift frame available

Ideal for:

Commercial users and municipal applications



Power unit / hydraulics full size SAE std. cartridge valves, oversized 3/8" rubber hoses, integral valve manifold



Easy to use over center linkage operated locking pins with foot pedals, allows for quick mounting & dismounting of plow











2" x 12" Angle cylinders deliver greater angling force than standard cylinders

5/8" Cutting Edge

Means less time in the



Contoured Lift Frame For greater ground clearance

nce 6 Stress Optimized
Trip Springs

Provide up to 85° of smooth moldboard tripping action

1/4" Laser Cut Steel Ribs w/2" Cross Tube & HD Channel

Spreads loads across components, not connection points

2 Diagonal Ribs For torsional stiffness

shop & more time on the road 304 stainless steel Dual-Beam, **Halogen Plow Lights** Tough, corrosion free Powerful lights with secure moldboard is sure to stand **Heavy Duty, Belted** up against the elements **Snow Deflector** double post mounts **Digital Controller** Provides comfortable **Aggressive Attack** one hand operation **Fluorescent Angle** 70° angle provides Blade with oversized Guides excellent scraping, rolling glove-friendly buttons and throwing action OWDOGG.COM by Buyers

SKTE Series Plows

Typical Application: Skid-Steer equipment

STANDARD FEATURES

- · Heavy-Duty, robust design
- Universal skid-steer mount
- Available in 7-1/2ft, 8ft and 9ft widths
- Works with existing skid-steer hydraulics
- Swiveling A-Frame follows contour of road
- Trip edge design
- 304 Stainless Steel moldboard
- Deflector and shoes standard
- · A-Frame and moldboard ordered separately
- Grease fittings/holes at pivot points



Standard plow shoes



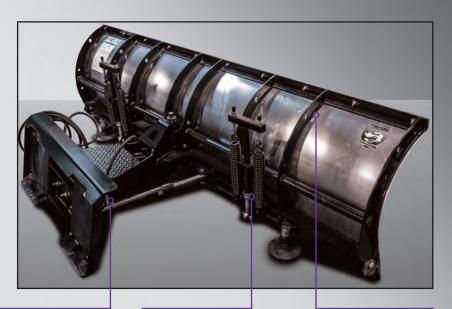
1/2" x12" Angle cylinders provide greater angling force than standard cylinders



Trip edge design provides smoother plowing over obstacles







1-1/2" x 12" Angle Cylinders

Deliver greater angling force than standard cylinders

Trip Edge Design Allows for smooth plowing over obstacles

1/4" Laser Cut Steel Ribs with 2" Cross Tube & HD Channel,

Spreads loads across components not connection points



Complete your Snow & Ice Fleet

with SaltDogg® Spreaders.

Featuring the ALL NEW PRO SERIES

See Buyers full selection of Spreaders at SnowDogg.com

- Available in 2.0 cu.yd. (PRO2000/PRO2000CH) and 2.5 cu.yd. (PRO2500/PRO2500CH) capacities
- Full length auger or chain mechanism
- Independent, 12V auger-conveyor and spinner motors
- Swing-away chute design for convenient bulk unloading.



















Our Corporate Family of Companies



PROGRESSIVE VIKING FORGE

Tracom Boomerang

Founded in 1946, Buyers Products is a fully integrated manufacturer and a leader in the truck equipment industry. Our engineering, manufacturing and assembly operations take place in the USA, under the Buyers family of companies. Buyers Products' mission is to improve our Customers' profitability and productivity while enhancing the quality of our products and services.











History

Buyers Products
Company founded
by Sam Ruven
and Bessie
Kleinman as
a distributor
of driveline of driveline components.

F VIKING FORGE 1988

Buyers acquired
Viking Forge in
Streetsboro, Ohio with
6 complete forge lines.
This facility manufactures
our hitches, D-rings, and
other towing and cargo parts.

1995 Buyers PROGRESSIVE Progres-sive Powder Coating. Our Nordson automatic powder application booth is used to powder coat our Buyers

toolboxes and other truck and trailer accessories.



(Buyers A)

Buyers continued to grow its product offerings and build valued relationships with customers and suppliers. Increased demand for products led to the pursuit of supply chain manufacturing solutions.

Tracom

Buyers acquired
Trailer Components
Manufacturing (Tracom)
for CNC precision
machining and tooling, as well as state-of-the-art

1992

welding.

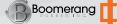
2002 Buyers moved its corporate headquarters to a brand new 235,000 sq. ft. state-of-the-art office and distribution center.

Romo*tech*

2004 Buyers acquired Romotech in New Paris, Indiana.
Our Ferry Industries
Rotospeed molding machines
are used to manufacture our poly salt spreaders.



2007 Buyers began manufacturing the SnowDogg stainless steel snowplow at our Mentor, Ohio facility.



Buyers began our operations at Boomerang Rubber, in Botkins, Ohio manufacturing mudflaps, wheel chocks and other rubber truck and trailer accessories.



2013 Buyers acquired an additional 500,000 sq.ft. manufacturing facility in Mentor, Ohio allowing for expansion of our aluminum and stainless steel manufacturing





Buyers establishes a
22,000 sq ft Engineering
Tech Center in Mentor,
Ohio. It's multi-use lab,
design, training and
prototyping space is
dedicated to the research and development of innovative product

The Buyers family of manufacturing companies









